

# Work Order ID 61052

Wednesday, August 04, 2010 2:52:20 PM



Page 1

Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Item Name: Skidtube LH, Blue

Stop



Start Date: 8/4/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/17/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-8-04

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-411 CHG006								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

10-8-04

8/10/09/05

10/18/2009

8/10/09/05

70

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 61052**

Wednesday, August 04, 2010 2:52:20 PM



Page 2

Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 8/4/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/17/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-411 Location: <u>          </u> PPP Rev: <u>          </u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*10/10/10*

*10/09/09*  
*10-9-05*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Wednesday, August 04, 2010 2:52:24 PM

Page 1

Work Order ID: 61052

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A Bolt		Purchased	No				Each	300.0000	8	8		10/8/2010	SP
-----------------	--	-----------	----	--	--	--	------	----------	---	---	--	-----------	----

Location	Loc Qty	Loc Code
ST354	300	
112431	1	
114382	49	
114522	50	
114941	200	

AN4-6A Bolt		Purchased	No				Each	1,171.000	12	12		10/8/2010	SP
----------------	--	-----------	----	--	--	--	------	-----------	----	----	--	-----------	----

Location	Loc Qty	Loc Code
ST356	1171	
112933	96	
113149	272	
114523	2	
114615	1	
114941	500	
115108	300	

AN4C5A BOLT		Purchased	No				Each	509.0000	1	1		10/8/2010	SP
----------------	--	-----------	----	--	--	--	------	----------	---	---	--	-----------	----

Location	Loc Qty	Loc Code
ST346	509	
110552	13	
112243	496	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, August 04, 2010 2:52:24 PM

Page 2

Work Order ID: 61052

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

AN5-11A  
Bolt  
Purchased No

Each 57.0000 8 8



10/8/2010

Location

Loc Qty

Loc Code

ST337

57

112314

27

115016

30

AN5-12A  
Bolt  
Purchased No

Each 118.0000 4 4



10/8/2010

Location

Loc Qty

Loc Code

ST338

118

112314

118

AN5-13A  
Bolt  
Purchased No

Each 80.0000 4 4



10/8/2010

Location

Loc Qty

Loc Code

ST338

80

114615

40

115316

40

AN960C416  
NAS1149C0463 R  
Purchased No

Each 109.0000 1 1



11/12/314 10/8/2010

washer

Location

Loc Qty

Loc Code

ST346

109

100993

109

Wednesday, August 04, 2010 2:52:24 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, August 04, 2010 2:52:24 PM

Page 3

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Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

AN9603DT0 NAS1149D0363J Purchased No  
Washer

Each 6.0000 8 18

10/8/26 SP M110707

Location Loc Qty Loc Code

ST 6  
107715 6

AN960ID416 NAS1149D0463J Purchased No  
Washer

Each 0.0000 24 24

10/8/26 SP M115000

AN9603D516 NAS1149D0563J Purchased No  
Washer

Each 34.0000 8 8

M114742 10/8/26 SP

Location Loc Qty Loc Code

ST 34  
103694 18  
107534 12  
109287 4

D206-642-441 Manufactured No  
Replacement Skidtube

Each 6.0000 1 1

6/10/26 Cc/p/p

Location Loc Qty Loc Code

FG081 6  
24739 1  
30265 1  
30266 1  
30940 1  
31066 1  
35469 1

6/10/26

Wednesday, August 04, 2010 2:52:24 PM

Shop Packet Print

Page 3

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Page 4

Wednesday, August 04, 2010 2:52:24 PM

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Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

D206-648-013

Manufactured No

Each

3.0000

1

1



GHW Modification

CH7602



61538

8/10/7/8

Location

Loc Qty

Loc Code

FG120

3

60879

3

ATTN: BLUE LUG

D2652

Manufactured No

Each

161.0000

16

16



Bushing



~~B43810~~ 10/8/08  
B46608

Location

Loc Qty

Loc Code

FG

44

31985

44

ST021

117

59109

117

D2712

Manufactured No

Each

163.0000

10

10



Set Screw



B43810 B45247 12  
10/8/08

Location

Loc Qty

Loc Code

FG

50

29962

50

ST022

113

16400

20

50415

93

Wednesday, August 04, 2010 2:52:24 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61052

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Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

S D2932-1  
  
 Saddle LH Out, 206

Manufactured No

Each

6.0000

1  


1  
 10/8/2010

Location

Loc Qty

Loc Code

ST421

3

53327

3


ST428

3

59936

3

ATTN: BLUE

S D2933-1  
  
 Saddle LH In, 206

Manufactured No

Each

5.0000

1  


1  
 10/8/2010

Location

Loc Qty

Loc Code

ST421

3

53328

3


ST428

2

59937

2

ATTN: BLUE

S D2934  
  
 Saddle Spacer

Manufactured No

Each

62.0000

2  


2  
 B44296 10/8/2010

Location

Loc Qty

Loc Code

FG

6

31929

6

ST031

56

59641

56

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, August 04, 2010 2:52:24 PM

Page 6

Work Order ID: 61052

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

Each

48.0000

2

2



Saddle Spacer



B44553 10/8/2010

Location

Loc Qty

Loc Code

ST028

45

59642

45

ST031

3

50211

3

D2938-1

Manufactured No

Each

3.0000

1



Saddle LH Out, 206



10/8/2010

Location

Loc Qty

Loc Code

ST421

3

53331

3

ATTN: BLUE

D2939-1

Manufactured No

Each

7.0000

1



Saddle LH In, 206



10/8/2010

Location

Loc Qty

Loc Code

ST421

3

53333

3

ST428A

4

58534

4

ATTN: BLUE

Wednesday, August 04, 2010 2:52:24 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries



# Picklist Print

Page 7

Wednesday, August 04, 2010 2:52:24 PM

Work Order ID: 61052

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

Each

34.0000

1

1



Tow Ring

Location

Loc Qty

Loc Code

ST464

34

50176

2

50387

20

53351

12

ATTN: BLUE

D3413-1

Manufactured No

Each

27.0000

1

1



Ring

Location

Loc Qty

Loc Code

ST473

27

51586

1

53446

23

58524

3

ATTN: BLUE

D3456-1

Manufactured No

Each

49.0000

1

1



Washer

Location

Loc Qty

Loc Code

ST058

49

54692

49

Wednesday, August 04, 2010 2:52:24 PM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, August 04, 2010 2:52:24 PM

Page 8

Work Order ID: 61052

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

Each

55.0000

2

2

Washer

## Location

## Loc Qty

## Loc Code

FG

10

32409

10

ST059

45

45913

1

52981

44

MS21042L3

Purchased

No

Each

2,444.000

8

8

Nut

## Location

## Loc Qty

## Loc Code

ST300

2444

114523

115

114718

329

114784

2000

MS21042L4

Purchased

No

Each

3,365.000

12

12

Nut

## Location

## Loc Qty

## Loc Code

ST300

3365

113422

68

114523

28

114718

16

114784

1253

115108

2000

Wednesday, August 04, 2010 2:52:24 PM

Shop Packet Print

Page 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, August 04, 2010 2:52:24 PM

Page 9

Work Order ID: 61052



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

1,211.000

1

11



10/8/2010

Nut

## Location

## Loc Qty

## Loc Code

FG	40
104603	40
ST301	1171
112492	25
113069	8
114348	338
114523	500
114784	300

_____
_____
_____
_____
1/_____
_____
_____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

## 4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

Item	Qty -411	Qty -412	Qty -441	Qty -447	Qty -013	Part Number	Description
	X					D206-642-411	SKIDTUBE INSTALLATION, LH
		X				D206-642-412	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-441	SKIDTUBE
				X		D206-642-447	WEARSHOE KIT (REPLACES -443)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-7	SKIDTUBE ASSEMBLY
2A			22			D2651-1	* PLUG <sup>(1)</sup>
2B			22			D2651-3	* O-RING <sup>(1)</sup>
3			1			D2646	* AFT CAP <sup>(1)</sup>
4			2			MS27039-1-08	* SCREW <sup>(1)</sup>
5			2			AN960JD10L	* WASHER <sup>(1)</sup>
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
14	4	4				AN5-11A (OR AN5-13A)	* BOLT <sup>(2)</sup>
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6	6		D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1		D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-15	WEARSHOE (REPLACES D2656-15)
22B			1	1		D3536-15	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-37	WEARSHOE (REPLACES D2656-37)
24B			1	1		D3536-37	GASKET
26A			60	60		MS27039C1-08	SCREW
26B			60	60		AN960JD10L	WASHER
26C			60			ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-7 ASSEMBLY ABOVE<sup>(2)</sup> CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: N

Date: 09.09.09